



Dart Aerospace Ltd.
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Tel (613) 632-5200

D4324-011

Job Sheet 172281



Part No: D4324-011

Job Qty: 2 ea

Part Name: Armrest Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP Rev:A 14.04.24 NEW ISSUE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/8/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	2 pcs		3/9/18	0.00	0.71	Small Fab-6		
120	QC	2 pcs		3/9/18	0.00	0.00	QC5		
130	Packaging	2 pcs		3/9/18	0.00	0.00	Packaging1-5		
140	QC	2 pcs		3/9/18	0.00	0.00	QC4		
150	Packaging	2 pcs		3/9/18	0.00	0.00	Packaging3-2		
160	QC21-SA	2 Ea		3/9/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	2 Ea (1 ea)	90-Start up Operation	2019328
D4324-041	Armrest Assembly	2 Ea (1 ea)	90-Start up Operation	5043921
D4324-043	Arm Support Assembly	2 Ea (1 ea)	90-Start up Operation	5033357
D4324-045	Cushion Assembly	2 Ea (1 ea)	90-Start up Operation	5048609
MS51861-45C	Screw	8 Ea (4 ea)	90-Start up Operation	FM134848
AN3-12A	Bolt	2 Ea (1 ea)	130-Packaging	153854
AN3-4A	Bolt	4 Ea (2 ea)	130-Packaging	5019388
MS21075L3	Nut Plate	6 Ea (3 ea)	130-Packaging	FM137464
NAS1149F0332P	Washer	6 Ea (3 ea)	130-Packaging	5020003
NAS1149F0363P	Washer	2 Ea (1 ea)	130-Packaging	5027738

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	2	336	0
	D4324-041	2	0	0
	D4324-043	2	3	0
	D4324-045	2	0	0
	MS51861-45C	8	58	0
130-Packaging	AN3-12A	2	48	0
	AN3-4A	4	336	0
	MS21075L3	6	376	0
	NAS1149F0332P	6	3,742	0
	NAS1149F0363P	2	269	0

Part Specifications

Specifications could not be found.

Plex 2/14/18 2:08 PM Dart.Gagnon.Michelle

**Container No: S048870****Part: D4324-011****Job No: 172281****Serial No/Batch: S048870****Revision: B****Inspector:**

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